



Installation Instructions of Your JMT Drop In Saber Trigger

Installation of your JMT Trigger is a process that should take approximately 15 minutes. You will need safety glasses, a brass or nonmetal punch (smaller than .154"), and (we recommend a ball-peen hammer), 5/64 Allen wrench (supplied), screwdriver (type of screwdriver may differ depending on rifle manufacturer's grip screw).

Step 1

Make sure the firearm is cleared and there is not a round in the chamber. Remove the upper receiver from the lower receiver.

Step 2

Loosen the grip screw on the inside of the grip and remove it. Carefully remove the grip to expose the spring and inside. Remove the detent pin behind the spring. Be very careful not to lose the items. Set them aside for reinstallation (Step 7).



Step 3

With a small punch or nonmetallic item, press out the hammer pin and remove the hammer and hammer spring.

Step 4

Next, press out the trigger pin. This may require pressing down on the disconnecter. Remove the disconnecter, disconnecter spring, trigger, and trigger spring. Now remove the safety selector if it did not come out earlier. The pocket that everything was in should now be empty for removal.



Step 5

Drop the JMT trigger in the fire control pocket using the holes as a reference for direction. The hammer will face the magwell.



Step 6

Installation of (Anti Rotation Pins) supplied you can install them now by sliding them in the hammer and trigger holes on the lower receiver, slide all the way through then place the small nylon washer on each end of the anti-rotation pins on both sides then insert screws and tighten.



If your JMT Saber drop in trigger didn't come with anti-rotation pins and or a set screw kit please email us at JMT and we will send you either set, please include name, address, when and where purchased and order number.

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Step 7

Reinstall the safety selector and the grip assembly with the detent, detent spring, grip, and grip screw to their respective positions in that order.

Step 8

This step is optional if your lower is wider than Mil Spec and has play, you can use the set screws hold the trigger in the center location. There are either two small setscrews located on the trigger housing left & right side. First install the 8/32" x 3/16" set screws per side then install, if using the later version set screws 8/32" x 3/8" with the nylon patch using the supplied 5/64 Allen wrench to snug the setscrews to the floor of the receiver. Do not over tighten, as this will change the poundage of the trigger for the shorter set screws install the shorter 8/32" x 1/8" set screws on top of the longer set screws to insure they won't work their way out.



DO NOT TIGHTEN OR LOOSEN THE MAIN SETSCREW (LOCATED IN THE DISCONNECTOR OR THE FORWARD TRIGGER PRESSURE SET SCREW LOCATED ON THE FRONT OF THE TRIGGER). THIS HAS ANOTHER FUNCTION AND IS NOT TO BE CHANGED BY THE OPERATOR. SEEK A COMPETENT GUNSMITH IF CHANGES NEED TO BE MADE.

Step 9

Perform a functions check on the firearm to verify correct installation.

